




Data slips to be filled out as you walk the process. Then, return to room and tape the data slips under each process step on the Current Value Stream Map.

Value Stream Mapping - Data Slip		
1	# _____	Process Name
2		Department
3		Cycle [touch] Time ( )
4		Lead Time [que or wait time] ( )
5		Inventory or backlog (pcs.)
6		% Yield or %C&A
7		Distance [from previous step] (feet)
8		Uptime (%)
9		Change Over (Minutes)
10		Number of shifts (qty)
11		Number of people (qty)
12		Prioritization [hi,med,low]
13		
14		
Comments		
		

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