Data slips to be filled out as you walk the process. Then, return to room and tape the data slips under each process step on the Current Value Steam Map.

Value Stream Mapping - Data Slip						
1	# Process Name					
2	Department					
3	Process Time [touch time] ( )					
4	Wait Time [internal lead time] ( )					
5	Inventory or backlog (pcs.)					
6	% Yield or %C&A					
7	Distance [from previous step] (feet)					
8	Uptime (%)					
9	Change Over (Minutes)					
10	Number of shifts (qty)					
11	Number of people (qty)					
12	Prioritization [hi,med,low]					
13						
14						
Com	Comments					
	Programmy					
	Progressiv Edge (619) 244-8705					

	Value Stream Mapping - Data Slip				
1	# Process Name	Data Onp			
2	Department				
3	Process Time [touch time] ( )				
4	Wait Time [internal lead time] ( )				
5	Inventory or backlog (pcs.)				
6	% Yield or %C&A				
7	Distance [from previous step] (feet)				
8	Uptime (%)				
9	Change Over (Minutes)				
10	Number of shifts (qty)				
11	Number of people (qty)				
12	Prioritization [hi,med,low]				
13	THOMESAND [IN, INCORPORT)				
14					
Com	ments				
	Progressiv				
	Progressiv Edge (619) 244-8705				

Value Stream Mapping - Data Slip						
1	# Process Name					
2	Department					
3	Process Time [touch time] ( )					
4	Wait Time [internal lead time] ( )					
5	Inventory or backlog (pcs.)					
6	% Yield or %C&A					
7	Distance [from previous step] (feet)					
8	Uptime (%)					
9	Change Over (Minutes)					
10	Number of shifts (qty)					
11	Number of people (qty)					
12	Prioritization [hi,med,low]					
13						
14						
Com	Comments					
	Progressiv Edge (619) 244-8705					
	<b>Edge</b> (619) 244-8705					

Value Stream Mapping - Data Slip					
1	# Process Name	·			
2	Department				
3	Process Time [touch time] ( )				
4	Wait Time [internal lead time] ( )				
5	Inventory or backlog (pcs.)				
6	% Yield or %C&A				
7	Distance [from previous step] (feet)				
8	Uptime (%)				
9	Change Over (Minutes)				
10	Number of shifts (qty)				
11	Number of people (qty)				
12	Prioritization [hi,med,low]				
13					
14					
Comments					
	Progressiv				
	Progressiv Edge (619) 244-8705				